

Welding Certificate

GSIHal-EN1090-3.00155.2013.003

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-3 for execution of structural aluminium components

Manufacturer	MuR Stahlbau GmbH Dechantengrund 1 06618 Naumburg GERMANY
Technical specification	EN 1090-3:2008
Execution class(es)	EXC3 according to EN 1090-3
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	131
Material Group	22, 23 according to CEN ISO/TR 15608 and EN 1090-3, table 1 and 2
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Birgit Friedland, EWE born on: 17.08.1963
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	see reverse
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	26.06.2017
Period of validity	25.06.2020
Remarks	see reverse



Place and date of issue Halle (Saale), 01.08.2017
Grunewald/CW



Grunewald
Deputy head of certification
office

Certificate number: GSIHal-EN1090-3.00155.2013.003

deputy:

Karsten Schöneburg, IWS
Philip Teichmann, IWS
Christoph Weißenborn, IWS

born on: 06.10.1960
born on: 22.05.1986
born on: 01.08.1982

Remarks:

The requirements for work tests are to be observed acc. to DIN EN 1090-3.

For the examination of in-house welder on the basis of DIN EN ISO 9606-2 by Mrs Birgit Friedland within the scope of this welding certificate, the company has established a procedure to supervise the welding of test pieces, to verify the audit and issue the audit certificate.

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File

